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CONSEW MODEL 230 & 230B

PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME
A 1	2110901-100-N ARM-BED ASSEMBLY	A 56	2110602-313-C THREA D GUIDE RIGHT	A117	2110904-151-A HAND WHEEL	A175	2110905-335-2 REGULATOR SHAFT	PART TO BE USED MODEL 230B ONLY	
A 2	0251011-154-B OIL HOSE CLIP	A 57	2110902-315 THREA D GUIDE LEFT	A118	9015600-005-A SET SCREW FOR A141	A176	2110206-116-B MAGNET		
A 3	2120201-234 PLUG FOR A33	A 58	9501102-256 SET SCREW FOR A59	A119	2120404-212-A HOOK SHAFT FRONT BUSHING	A177	2110906-140-OIL FEED TUBE COMPLETE	A201	2110212-111-E NEEDLE BAR ONLY
A 4	2110201-253 PLUG FOR BED HOLE	A 59	2110902-316 THREA D GUIDE FRONT	A120	2240105-293 OIL HOSE NIPPLE	A178	2110906-149-OIL RETURN TUBE	A202	2110902-188 NEEDLE #20
A 5	2110201-254 PLUG FOR SCREW HOLE	A 60	2110202-350-G TENSION COMPLETE	A121	2110204-214 HOOK SHAFT REAR BUSHING	A180	2110606-150-COLLAR COMPLETE	A203	2110212-114-D NEEDLE BAR LOWER BUSHING
A 6	9541501-119 SET SCREW FOR A14	A 60-4	2110202-354-A CHECK SPRING	A122	2110204-242 VERTICAL SHAFT UPPER BUSHING	A181	2110606-152-SPRING JOINT	A204	2110902-021-C TAKE UP LEVER COMPLETE
A 7	9420123-103 NUT FOR A15	A 61	2110213-120-A SLIDE PLATE	A123	2110204-243 VERTICAL SHAFT LOWER BUSHING	A182	2110616-214-OIL ADJUSTING VALVE FOR A119	A205	2110802-350-B TENSION COMPLETE
A 8	9531501-256 SET SCREW FOR A121	A 62	2110203-211-A PRESSER BAR ONLY	A124	9130500-318 SPRING WASHER FOR A125	A183	2110606-233-SPRING FOR A182	A206	2110803-113-B NEEDLE PLATE
A 9	2110601-301-B OIL PAN SUPPORT A	A 63	2110903-213 PRESSER SPRING INNER	A125	9531104-267 SET SCREW FOR A126	A184	2110202-361-PACKING FOR A60	A207	2110904-310 ROTATING HOOK ASSEMBLY
A 10	2110901-311 OIL PAN	A 64	2110903-230-B PRESSER BAR GUIDE BRACKET COMPLETE	A126	2110904-315 HOOK RETAINER	A185	2210106-424-RETAINER FOR OIL TUBE	A208	2110905-223 FEED DOG
A 11	2110601-312-A OIL PAN GASKET	A 64-1	2110903-231-A PRESSER BAR GUIDE BRACKET	A127	9030100-036 THRUST WASHER FOR A134	A186	2110206-110-OIL PUMP BODY COMPLETE	A209	2110815-350 FEED REGULATOR
A 12	2110201-313-A DRAIN PLUG	A 64-2	9541102-259 SET SCREW FOR A64-1	A128	9541225-247 CLAMP SCREW FOR A133	A191	9440081-106-NUT FOR A130	A210	2110905-111-A FEED CAM
A 13	2110201-314-B PACKING FOR A12	A 65	2110203-271-A PRESSURE REGULATOR SCREW	A129	9531502-119 SET SCREW FOR A134	A192	2110206-346-HOLDER FOR OIL WICK	A211	2110905-112-A GUIDE FOR FEED FORK
A 14	2110901-321 OIL PAN SUPPORT B	A 66	2110203-272-B PRESSURE REGULATOR BAR	A130	9530801-279 SET SCREW FOR A132	A194	2110919-111-INSTRUCTION BOOKLET	A212	2110915-338-B SPRING FOR A175
A 15	9501208-256 ADJUST SCREW FOR A17	A 67	2110213-303-C KNEE LIFTER PAD	A131	2110305-221-D FEED BAR	A195	2110959-411-MODEL PLATE	A213	2120305-140-M FEED REGULATOR FORK
A 16	2110203-340-B KNEE LIFTER ARM JOINT COMPLETE	A 68	2110903-333 SPRING FOR A84	A132	2210405-223-A FEED DOG	A196	0201531-110-ACCESSORY BOX COMPLETE	A214	2110925-334 FEED REGULATOR HAND LEVER
A16-1	9581601-207 CLAMP SCREW FOR A16	A 69	2110903-342 KNEE LIFTER ARM	A133	2110905-211 FEED BAR BELL CRANK	A196-1	0102681-111-ACCESSORY BOX		
A16-2	9592002-159 SET SCREW FOR KNEE LIFTER	A 70	2110203-351 PRESSER BAR LIFTER LEVER	A134	2110205-225-D FEED BAR SHAFT	A196-3	2110202-190-NEEDLES #14		
		A 70-1	9013400-012 HINGE SCREW FOR A70	A135	9540806-106 SET SCREW FOR A136	A196-4	0103083-111-DRIVER LARGE		
A16-3	2110203-341-B KNEE LIFTER ARM JOINT	A 71	2110203-352 NUT FOR A70-1	A136	2110606-345 RETAINER PLATE FOR OIL WICK	A196-5	0103083-112-DRIVER SMALL		
A17	2110903-344-A KNEE LIFTER CONTROLLER	A 72	2110903-366 KNEE LIFTER PLUNGER			A196-8	0201033-122-WRENCH SMALL		
A18	2110903-363 KNEE LIFTER SHAFT	A 73	2110903-411-A ADJUST PLATE FOR TENSION RELEASE	A137	9060100-018 OIL SEAL FOR A140	A196-9	2110104-321-BOBBIN		
A19	2110903-364-A SPRING FOR A17	A 74	2110303-112-F NEEDLE PLATE	A138	9541203-247 LOCK SCREW FOR A139	A196-12	2110901-325-A RUBBER BASE FOR BED		
A21	9501508-276 SET SCREW FOR A60, A163	A 75	9561103-261 SET SCREW FOR A74	A139	2110315-350-B FEED REGULATOR DIAL	A196-13	0201385-173-BED HINGE		
A22	9420201-119 NUT FOR A23	A 76	2110203-215-A BUSHING FOR A62	A140	2110905-356-B FEED REGULATOR DIAL SHAFT	A196-14	0201385-174-A HINGE SHEET		
A23	2210101-151 BED LEG RIGHT	A 77	2110103-220-C HINGED FOOT COMPLETE	A141	2110305-111-C FEED CAM	A197	2110902-410-BOBBIN WINDER		
A24	2210101-152-A BED LEG FRONT	A 78	9540926-241 SET SCREW FOR A77	A142	2110305-112-B GUIDE FOR FEED FORK	A199	0201106-130-SPOOL HOLDER		
A25	2210101-153-A BED LEG REAR	A 79	9080200-007 STOP RING FOR A82	A143	2110305-160-A CRANK ROD COMPLETE	A200	2110909-141-PARTS LIST		
A26	2110901-211 TOP COVER PLATE ONLY	A 80	9501101-256 SET SCREW FOR A82, A92	A144	2110205-204 SLIDING BLOCK FOR A131	A201	9030400-001-WASHER FOR A174		
A27	2110901-305 OIL GAUGE WINDOW	A 81	2110903-242-A KNEE LIFTER PLATE	A145	2110305-260-B FEED LIFTING BELL ARM COMPLETE	A202	2110906-144-OIL PIPE FOR A107		
A28	2110901-215 GASKET FOR A26	A 82	2110903-246-A KNEE LIFTER PIN	A145-1	9581201-456 CLAMP SCREW FOR A145-2, A162	A203	9541221-101-SET SCREW FOR A152		
A29	9540906-107 SET SCREW FOR A26	A 83	9015500-038-B HINGE SCREW FOR A84			A204	2110906-391-RETAINER PLATE FOR OIL WICK		
A30	9540907-207 SET SCREW FOR A26	A 84	2110903-311-A KNEE LIFTER LEVER	A145-2	2110305-261-A FEED LIFTING BELL ARM	A205	9130700-108-SPRING WASHER FOR A23		
A31	2110901-241 GUARD FOR TAKE UP LEVER	A 85	1210102-187-A FELT WASHER FOR A87	A146	9541207-279 SET SCREW FOR	A206	9024000-002-SET SCREW FOR A17		
A32	9531103-259 SET SCREW FOR A31	A 86	2110903-321-A KNEE LIFTER PULL ROD	A147	2110205-233 RUBBER FLANGE				
A33	2110901-231-A FACE COVER PLATE	A 87	2110903-322 STOPPER FOR A87	A148	2110205-251-F FEED LIFTING SHAFT				
A34	2110919-211 NAME PLATE	A 88	9410125-107 NUT FOR A87	A149	2110205-252 RUBBER CAP FOR A148, A150				
A35	2110901-232 GASKET FOR A33	A 89	9541201-256 SET SCREW FOR A91, A186	A150	2110205-271-G FEED ROCK SHAFT				
A36	9540907-207 SET SCREW FOR A33	A 90	2110903-330 KNEE LIFTER RELEASE LEVER COMPLETE	A151	2110905-338-A SPRING FOR A175				
A37	2110222-111-D NEEDLE BAR ONLY	A 91	2110903-330 KNEE LIFTER RELEASE LEVER COMPLETE	A152	2110925-341-C RETAINER PLATE A FOR A151				
A38	2110212-116-C THREAD GUIDE FOR A37	A 92	2110903-413-A HINGE PIN FOR A73	A154	2110305-353-B FEED REGULATOR DIAL PIN				
A39	9540809-259 SET SCREW FOR A38	A 93	2110204-012 GEAR FOR A102, A105	A155	2110105-354-A FEED REGULATOR DIAL SPRING				
A40	2110202-115-C RUBBER CAP FOR A50	A 94	9015600-004 SET SCREW FOR A96	A156	9531102-256 SET SCREW FOR A158				
A41	2110602-116-A THREAD GUIDE A	A 95	2110904-111-A TOP SHAFT ONLY	A157	2110905-140 FEED REGULATOR FORK				
A42	2110202-122-A SLIDING BLOCK FOR A52	A 96	2110604-118-A TOP SHAFT OIL STOPPER	A158	2110305-142-E BRIDGE FOR FEED REGULATOR FORK				
A43	2110232-130 TAKE UP LEVER CRANK COMPLETE	A 97	2110904-120-C ADJUSTING VALVE FOR LUBRICATION	A159	2110105-325 SOFT PLUG FOR A169				
A43-1	9013400-013 SET SCREW FOR A43-3	A 98	2110904-125 FELT FOR 2095	A162	2110205-205-B FEED LIFTING BELL CRANK				
A43-2	9501801-276 SET SCREW FOR A43-3	A 99	2110604-140-A TOP SHAFT COLLAR	A163	2110205-231 FRONT BUSHING FOR A148, A150				
A43-3	2110232-131 TAKE UP LEVER	A100	2110604-152 CAP SCREW FOR A117	A164	2110205-232 REAR BUSHING FOR A148, A150				
A43-4	9501604-256 SET SCREW FOR A43-3	A101	2110204-209-C OIL DEFLECTOR FOR A119	A165	9531104-279 SET SCREW FOR A166-1, A162				
A43-5	9541604-256 CLAMP SCREW FOR A43-3	A102	2110604-211 HOOK SHAFT ONLY	A166	2110215-280-B FEED ROCK ARM				
A44	2110202-194 NEEDLE #14	A103	2110204-216-B SET SCREW FOR A104	A166-1	2110205-282 HINGED PIN FOR A166				
A45	2210102-215-B THRUST WASHER FOR A52	A104	2110206-366-B FELT FOR A102	A167	9060100-007 PACKING FOR A169				
A46	2110902-301 SUPPLEMENTARY TENSION	A105	2110904-241 VERTICAL SHAFT ONLY	A168	9060100-019 OIL SEAL FOR A169				
A47	2110902-318 THREAD GUIDE PLATE	A106	2110104-301-B BOBBIN CASE ASSEMBLY	A169	2110905-320-A FULCRUM SHAFT AND BUSHING FOR A157				
A48	2110902-356-A TENSION RELEASE PIN	A107	2120504-310 ROTATING HOOK ASSEMBLY	A170	9541221-101 SET SCREW FOR A152				
A49	9501501-256 SET SCREW FOR A50, A51	A108	2110104-321 BOBBIN	A171	2110605-330 FEED REGULATOR ARM				
A50	2110202-113-C NEEDLE BAR UPPER BUSHING	A109	9015600-006 SET SCREW FOR A112	A172	9541220-107 SET SCREW FOR A173				
A51	2110202-114-C NEEDLE BAR LOWER BUSHING	A111	2110914-112-A TOP SHAFT FRONT BUSHING	A173	2110905-334-A FEED REGULATOR HAND LEVER				
A52	2110602-021-C TAKE UP LEVER COMPLETE	A113	2110904-113 TOP SHAFT CENTER BUSHING	A174	9541208-107 CAP SCREW FOR A173				
A52-1	2110602-214-A HINGED STD FOR TAKE UP LEVER	A114	2110904-114 TOP SHAFT REAR BUSHING						
A53	2110602-312 THREAD GUIDE WITH THREE HOLES	A115	9060100-006 PACKING FOR A117						
A54	2110602-319 NUT FOR A53	A116	9501503-276 SET SCREW FOR A117						
A55	9540901-101 SET SCREW FOR A56, A57								